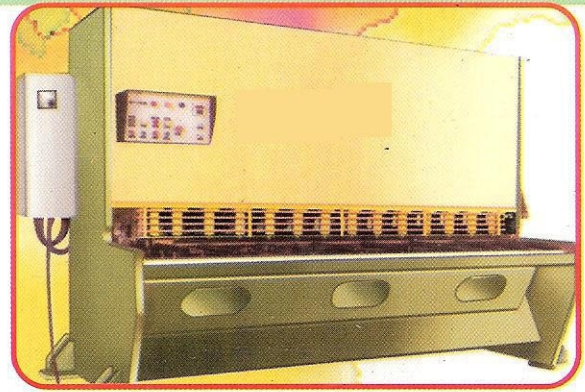
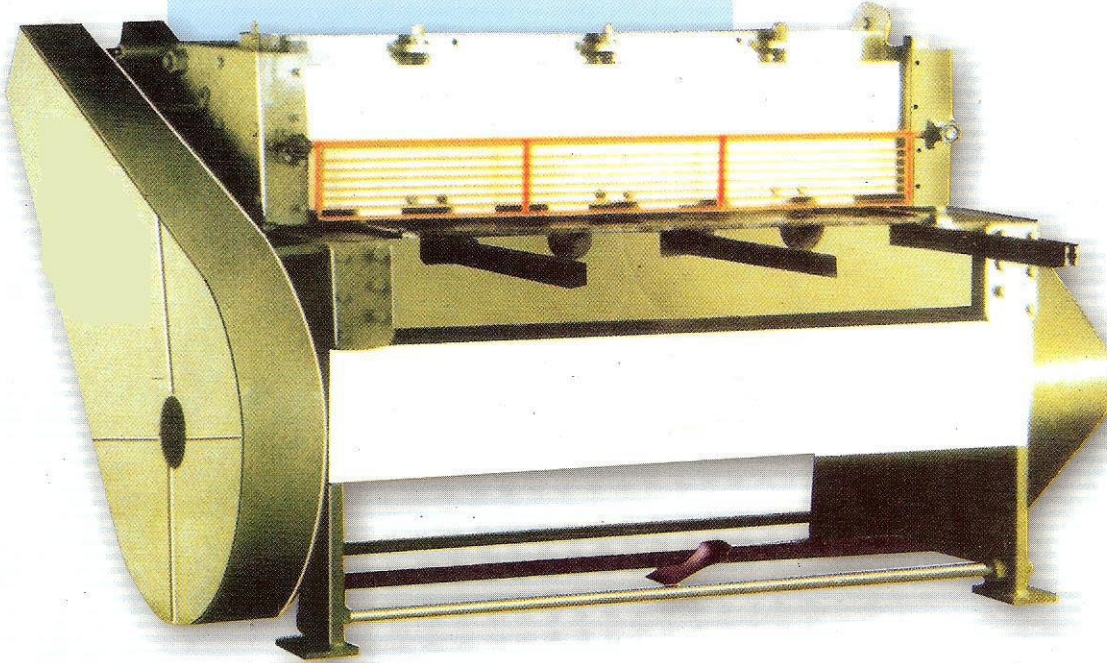


# ACCUMAX

# HYDRAULIC SHEARING MACHINE



## UNDER CRANK SHEARING MACHINE



### Construction

All IIMC Guellotine shears are fabricated from is-226 Grade. Rolled steel plates. Table and Cutting beam are deeply reinforced and finish, machined after stress relieving. The interlocked design put the direct support to frame. Thus frame is strain frame is strain free and eliminates welds at load supports. thus the Accuracy of the machine is never disturbed.

### Clutch & Brake

The all shears are provided with Rolling key type clutch, from alloy steel. The clutch gives continuous stroke for mass productions. Brake is provided on the main shaft giving sufficient adjustment to increase the performance and accuracy.

### Holddown System

All shears are provide with spring loaded Holding pads. All spring loaded pads maintains a positive and Uniform pressure along the full length of the work piece preventing slippage. Regardless of the thickness Variation.

### Standard Accessories

- \* Foot Pedal
- \* Gear & Wheel Guard
- \* Shear Blade
- \* Lubrication System
- \* Motor Pulley
- \* Front Gauge
- \* Back Gauge

### Optional Supply

- \* Motor starter
- \* "V" Belts
- \* Extra set of blade
- \* Foundation bolts
- \* Stroke Counter

### Specification : UNDER CRANK SHEARING MACHINE

CUTTING CAPACITY Length x Thickness	STROKE MINUTE (Nos)	TABLE HEIGHT (Nos)	FRONT GAUGE	REAR GAUGE	TABLE WIDTH	MOTOR Hp/1500 RPM	SIZE OF BLADE			OVERALL DIMENSIONS		
							LENGTH	WIDTH	THICK	LENGTH	WIDTH	THICK
1270 x 2	55	850	600	500	400	3	1270	50	12	2100	1900	1300
1525 x 2	55	850	600	500	400	3	1525	50	12	2360	1900	1300
2030 x 2	55	850	600	500	400	5	2030	50	12	2825	1900	1300
2540 x 2	55	850	600	500	400	5	2540	50	12	3325	1900	1300
3125 x 2	55	850	600	500	400	7.5	3125	50	12	3910	1900	1300
1270 x 4	50	900	600	600	450	5	1720	63	18	2300	2000	1350
1525 x 4	50	900	600	600	450	5	1525	63	18	2550	2000	1350
2030 x 4	50	900	600	750	450	7.5	2030	63	18	3100	2000	1350
2540 x 4	50	900	600	750	450	7.5	2540	63	18	3600	2000	1350
3125 x 4	50	900	600	750	450	10	3125	63	18	4200	2000	1350

The above data is not binding and subject to modification without notice in the interest of improvement in quality



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